

## ***Life Fitness 9100 Series Heartrate and Telemetry Equipped Treadmills*** **How To...REMOVE AND REPLACE THE MOTOR CONTROLLER**

**Tools Required:** Standard screwdriver, hex key wrench set

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### **Step 1**

Turn the power OFF at the switch and by unplugging the unit at the electrical outlet.

### **Step 2**

Remove the four SCREWS securing the MOTOR COVER in place and set COVER aside.

### **Step 3**

Ground yourself by positioning an ANTI-STATIC STRAP around your wrist and attaching the other end (alligator clip) to the machine FRAME.

### **Step 4**

Loosen and remove the two SCREWS securing the MOTOR CONTROLLER COVER SHIELD and lift COVER SHIELD away from MOTOR CONTROLLER.

### **Step 5**

Remove the four SCREWS securing the worn MOTOR CONTROLLER and SPACER BAR in position. Do not discard the SPACER BAR as it will be required for new installation.

### **Step 6**

Unplug the four CONNECTORS from the MOTOR CONTROLLER being replaced and remove entire ASSEMBLY from machine.

### **Step 7**

Install new MOTOR CONTROLLER in place with SPACER BAR and reverse Steps 1 through 6 to return all parts to their proper positions.